

## Page 1 of 1

All amounts are calculated in domestic currency.

Grouped by Vendor ID

Total Received Quantity:	34.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$266.81
Total Balance Due Quantity:	0.0000



## B I L L O F L A D I N G

No: VIM 427898

Ship From:  
TH/SENKRUPP MATERIAUX NA  
4700 BOIS FRANC  
ST. LAURENT, QC H4S 1A7  
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 02Jun14 at 18:10 From VFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-687831- 1 Your PO # 24410  
ALUMINUM PLATE 6061-T651

	Heat Number	Tag No	Quantity	PCS	Net Wt	Gr	LBS
1CRATE RECF	18105/01/00	295916	32.50 SFT	1	118		233

	Tags	PCS	Net Wt	Gr	LBS
TOTAL:	1	1	118		233

Heat Number  
18105/01/00

\*\*\* Chemical Analysis \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

\*\*\*UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

\*\*\* POUR VOS BESOINS D'ACIER INOXYDABLE,

\*CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*

\*\*\* FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

\*\*\* WE HAVE IT! \*\*\* TEL. 800-926-2600 \*\*\*

Page: 1 .... Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX  
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 6061-T651  
 .250" THICK X 48.5000" X 96.5000"  
 PART NO.

PO/Rel 24410

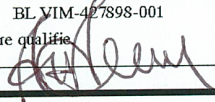
Nous certifions que le document reproduit ici est  
 une copie conforme du rapport fourni par le  
 producteur du matériel ou les données résultant de

## Certificate of Mill Test Results

BL VIM-427898-001

2Jun14

Pg 1/2

l'analyse faite par un laboratoire qualifié  
 SIGNE PAR: 

**AMAG**  
 ROLLING

**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**

**Nr.: 85219202 01 / 7**

**Rev.: 0**

Seite / page: 1 von / of 2

Datum / date: 2014 01 20

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

<b>Auftraggeber / customer:</b> ThyssenKrupp Materials NA 2621 Langstaff Rd CDN-L4K 5C6 CONCORD, ON  <b>Warenempfänger / consignee:</b> ThyssenKrupp Materials NA 2621 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	<b>Bestell Nr. / order no.:</b> PEC-253128
	<b>Datum / date:</b> 2013 10 25
	<b>Auftragsbest. Nr. / order confirm no.:</b> 665222
	<b>Datum / date:</b> 2013 10 25
	<b>Lieferschein Nr. / delivery note:</b> 85219202
	<b>Datum / date:</b> 2014 01 31

<b>Produkt / product</b> Form / form: Plate, stretched Werkstoff / material: 6061 Zustand / temper: T651 Dim. / dim.: [inch]: 0,250x48,50x96,50	<b>Bedingungen / terms</b> Technische Lieferbedingungen / techn. spec.: AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 10 AMS 4027N, 07.2008 ASME SB-209, 2011a  Sondervorschrift / special terms:
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AB-Pos. ord.-item.	BNr/Los/Teillos Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
01	18105/01/00	01/0060105/3	6061	6652220017	4029,982 lbs	34
01	18105/01/00	01/0060105/3	6061	6652220018	4069,665 lbs	34

Chemische Zusammensetzung ([%] Gewichtsanteile) / Chemical composition ([%] weight proportion) (OES)											
Guss Nr. / cast no.	material	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
01/0060105/3	6061										
	spec. min.	0,40	-	0,15	-	0,80	0,04	-	-	-	-
	spec. max.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,05	0,15
	actual	0,77	0,43	0,22	0,11	0,90	0,17	0,05	0,07	0,01	0,03

Zugprüfung L T / tensile test LT								
BNr/Los	Zustand	Richtung	Tests	UTS	YS	A2"		
Lot/No.	temper	direction		[ksi]	[ksi]	[%]		
				spec.min.	42,0	35,0	10	
				spec.max.	-	-	-	
18105/01	T651	LT	4	from	47,9	44,5	12	
18105/01	T651	LT		to	48,2	44,8	13	

Sonstige Prüfungen / other tests	
Maßkontrolle: OK. / Dimensional Check: OK.	
Oberfläche: OK. / Surface inspection: OK.	

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich - [www.amag.at](http://www.amag.at)  
 AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria - [www.amag.at](http://www.amag.at)



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 6061-T651  
.250" THICK X 48.5000" X 96.5000"  
PART NO.

PO/Rel 24410

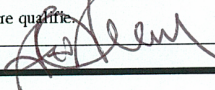
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## Certificate of Mill Test Results

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2Jun14

Pg 2/2

L'analyse faite par un laboratoire qualifié  
SIGNE PAR: 

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Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.  
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werksachverständiger / factory specialist	E-Mail / e-mail
Josef Klampfer	josef.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.  
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich - [www.amag.at](http://www.amag.at)  
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria - [www.amag.at](http://www.amag.at)



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 116061T6S.250  
 DATE: 14.06.02

PO / BATCH NO.: 24410 / 1129344

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 1  
 QUANTITY INSPECTED: 1  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 250"  
 THICKNESS RECEIVED: 250"  
 SHEET SIZE ORDERED: 4'x8'  
 SHEET SIZE RECEIVED: 4'x8'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	<u>Heat # 18105/01 Q.Q-A-250/11</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	<u>6161T6</u>
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	<u>1129344</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>14.06.02</u>	SIGNED OFF BY: _____
DATE: <u>PD.</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO24410**

Purchase Order Date 5/30/2014

PO Print Date 5/30/2014

Page Number 1 of 2

**Order From :**

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :**

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
08/14/05/30

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6S.250	6061T6 SHEET .250	6/4/2014 Yes 6/4/2014		33.00 sf	\$8.86	\$292.43
MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 OR CUT FROM PLATE 6061-T651							
<b>Line Total:</b>							\$292.43
2	71401-45	PROCUREMENT QUALITY CLAUSES	6/4/2014 No 6/4/2014		1.00	\$0.00	\$0.00
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality document							

**PO Instructions:** PEC ST-687781

**Note:**

5/30/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO24410**

Purchase Order Date 5/30/2014

PO Print Date 5/30/2014

Page Number 2 of 2

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA – (Free Carrier)

Line Total: \$0.00

PO Total: \$292.43

PO Instructions: PEC ST-687781

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 5/30/2014

cd ch